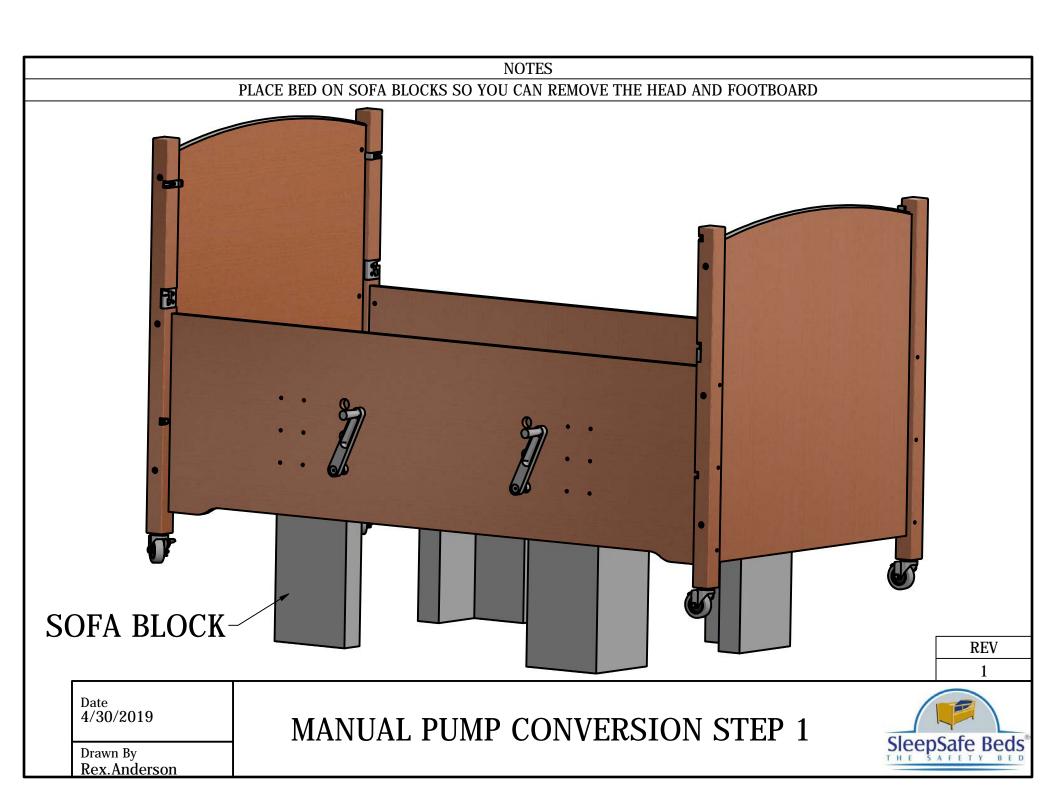
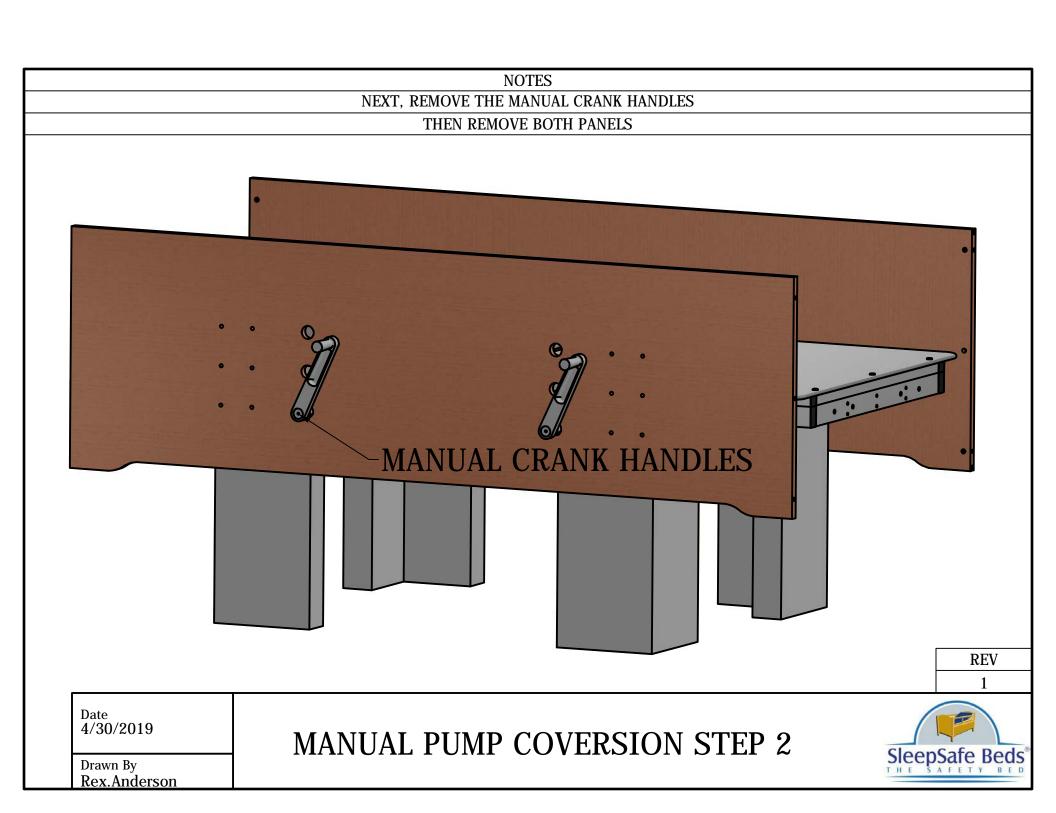


How to move the Manual Crank Assembly to the other side of a SleepSafe® Bed.

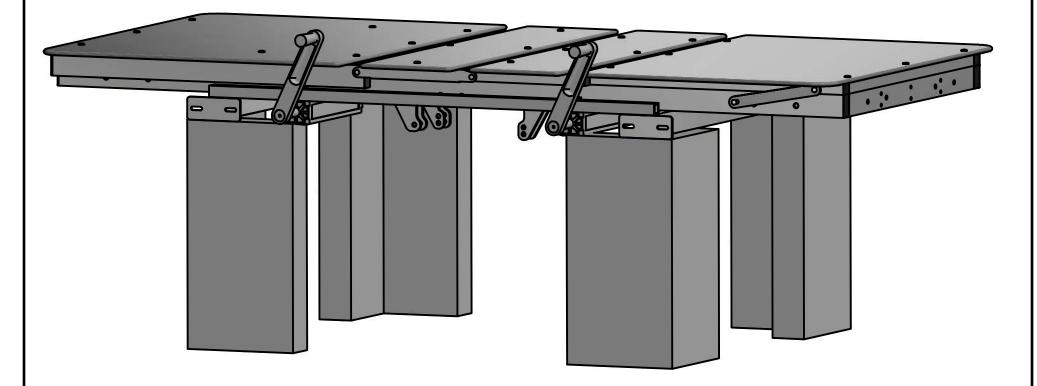
SleepSafe Beds®
THE SAFETY BED

SleepSafeBed.com / 866.853.2337 / Made in USA





TO MAKE THIS CONVERSION EASIER, YOU NEED TO TAKE THE FRAME OFF THE BLOCKS AND TURN OVER TO EXPOSE ALL OF THE PUMPS



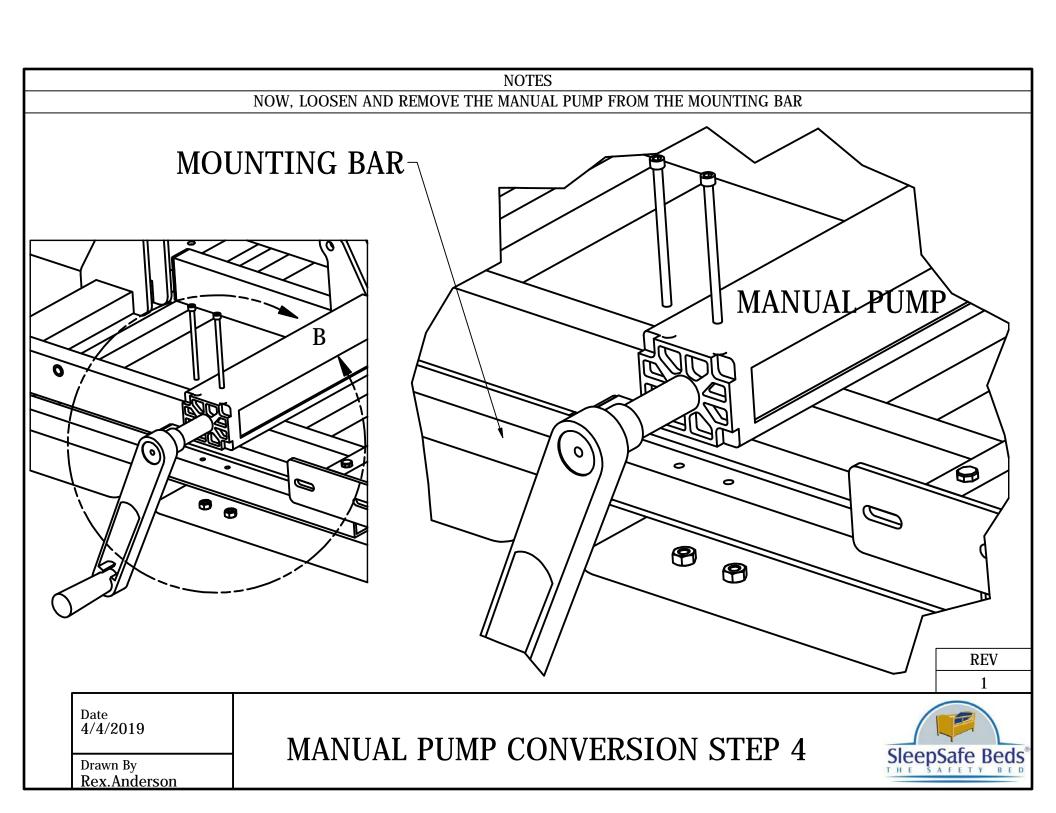
REV

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Date 4/30/2019

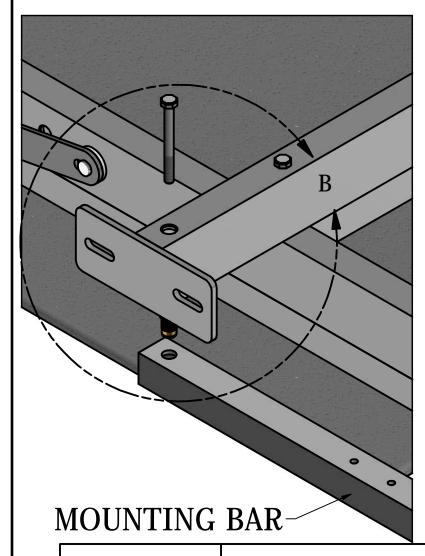
Drawn By Rex.Anderson

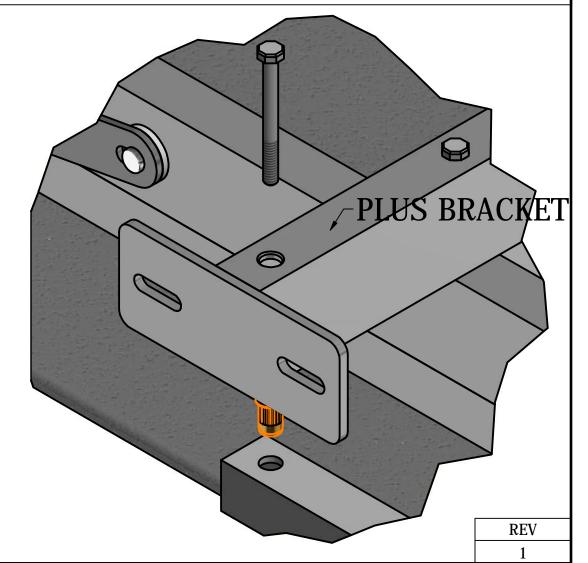




TAKE AND REMOVE THE MOUNTING BAR FROM THE PLUS BRACKET BY TAKING OUT THE 2 1/2 BOLTS

NOW MOVE AND RE-INSTALL MOUNTING BAR TO THE OTHER SIDE OF THE FRAME

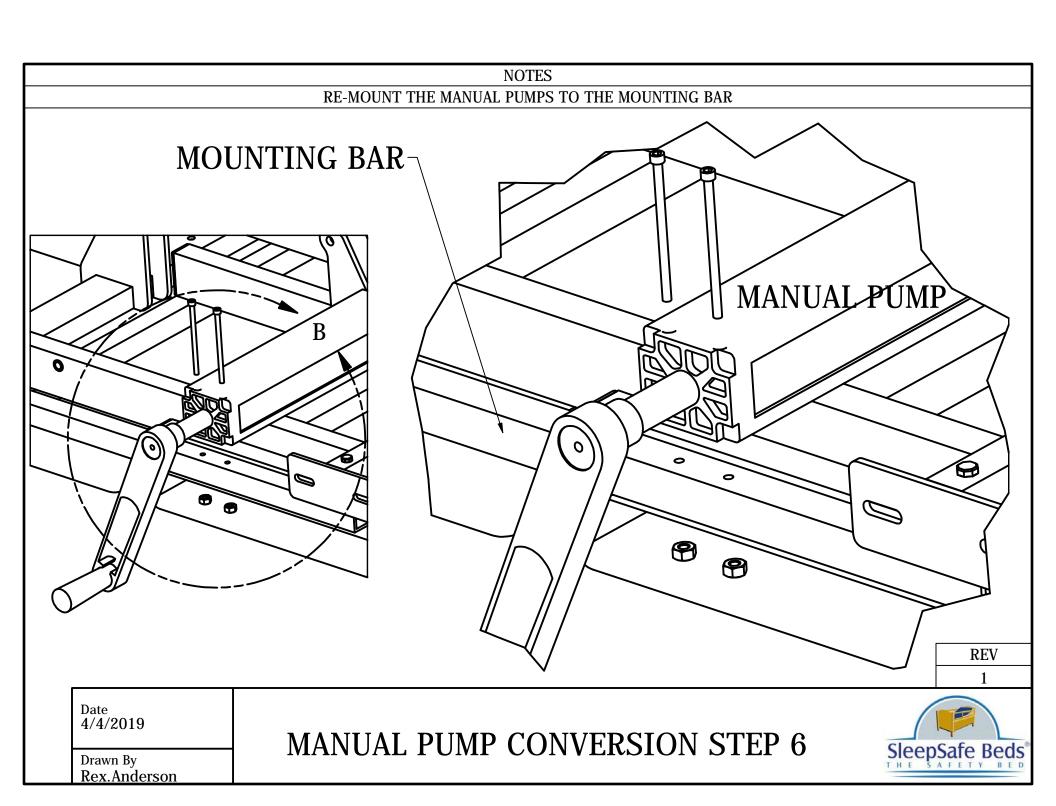




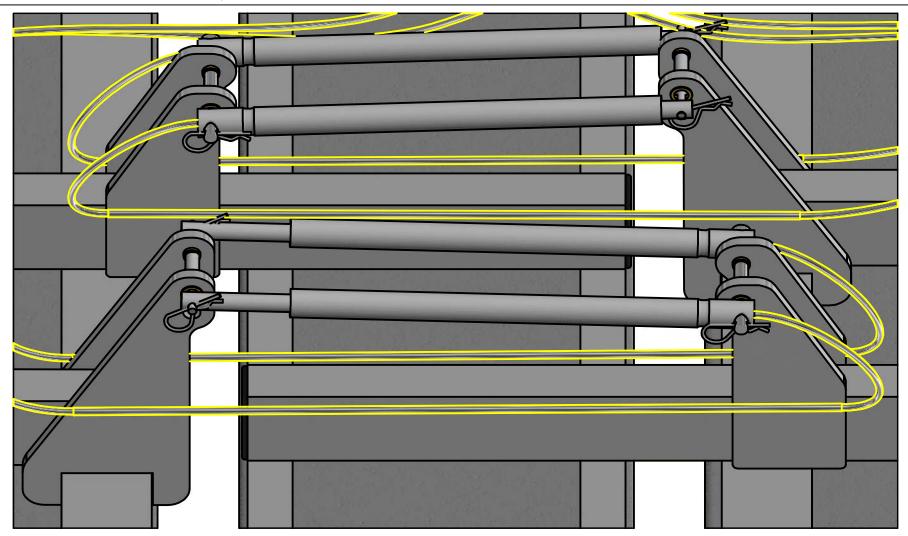
Date 4/4/2019

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ONCE PUMPS ARE MOUNTED, MAKE SURE THAT NONE OF THE WIRES NEED TO BE RE-ROUTED DUE TO ANY PINCH POINTS



REV

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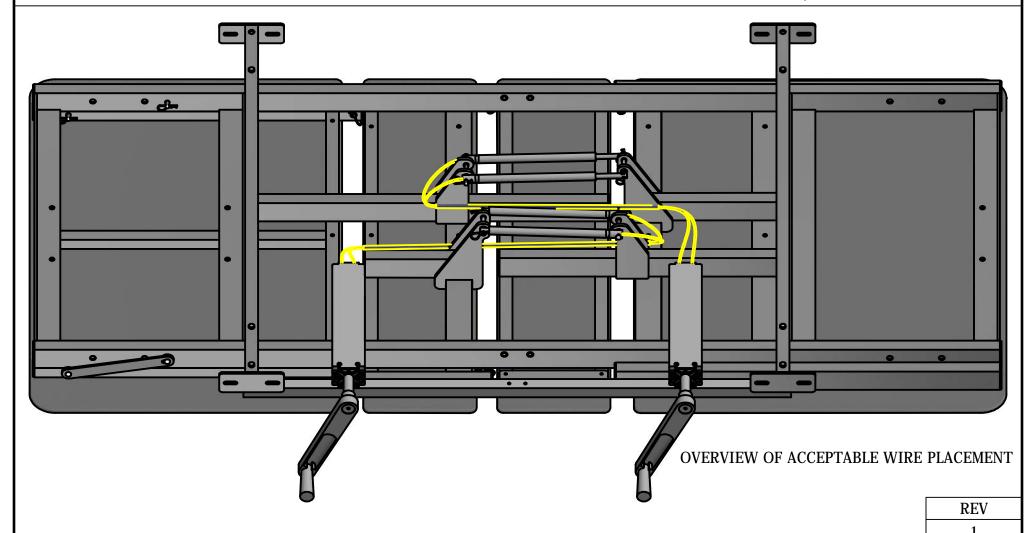
Date 4/9/2019

Drawn By Rex.Anderson



IF YOU HAVE A MANUAL ELECTRIC, PLEASE NOTE THAT YOU WILL HAVE TO TAKE THE CONTROL BOX OFF THE HEAD ACTUATOR AND INSTALL IT ON THE FOOT ACTUATOR

NOW YOU ARE READY TO FLIP BACK OVER ONTO THE SOFA BLOCK AND RE-INSTALL YOUR SIDE PANELS, HEAD AND FOOTBOARD

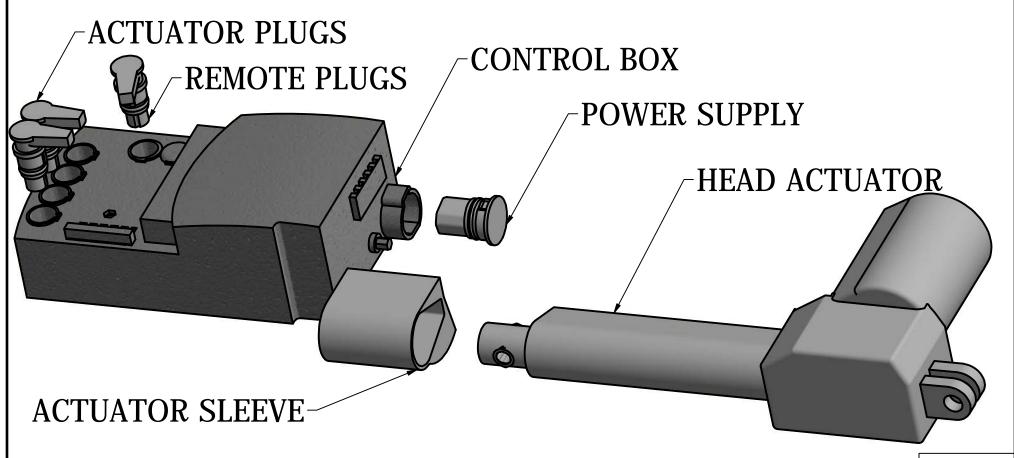


Date 4/3/2019

Drawn By Rex.Anderson



IF YOU HAVE A MANUAL ELECTRIC, YOU WILL HAVE TO SWITCH OUT THE CONTROL BOX TO THE FOOT ACTUATOR



REV

Date 4/2/2019

Drawn By Rex.Anderson MANUAL PUMP CONVERSION (REFERENCE)

